

CLEVELAND MACHINERY SALES INC.

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Samstar Model: MK1332/2 CNC O.D. GRINDER

FEATURES:

- Integrated advanced design & modern components
- Easy operation
- Plunge - cut grinding
- Can be operated with the automatic measuring instrument
- Can carry out ring opening longitudinal grinding
- The working situation can be displayed by CRT
- Suitable for complicated shaped parts.

SPECIFICATIONS:

MAXIMUM SWING	0.6" - 13"
MAXIMUM LENGTH	20"
MAXIMUM WORK PIECE WEIGHT	330 LBS.
WHEEL SIZE	23.6" x 12" x 2.5"
WHEEL SPEED	1,100 RPM
WHEEL HEAD MOTOR	10 H.P.
WORK HEAD WITH 4 SPEEDS	40, 72,126,226 R.P.M.
MACHINE WEIGHT	7,700 LBS.
MACHINE DIMENSIONS	88.6" x 72.8" x 66"

WORKING ACCURACY:

ROUNDNESS:	0.0015mm (0.000059")
ROUGHNESS:	Ra < 0.320m
POSITIONING:	0.005mm
REPEATABILITY:	0.001mm

EQUIPPED WITH:

SIEMENS SINUMERIK 810M CNC CONTROL
PULCOM U1000A GAGING
PLUNGE - CUT GRINDING
HYDRAULIC TAILSTOCK
COOLANT SYSTEM WITH MAGNETIC SEPARATOR
WHEEL DRESSER

**** WE RESERVE THE RIGHT TO CHANGE DESIGN, COLOR, SPECIFICATIONS, OR PRICE WITHOUT NOTICE ****