

# MODEL T40-14

## Revolving Turret with 6 Punch Stations



Variable  
Stroke Control

Punch up to 6  
different sizes  
and shapes  
within seconds

14" Bar Shear with 4 sided blades

Fixed or Adjustable bar shear hold-down

Forklift Accommodations

Throat Depth	5 1/4"
Tonnage	40
Punch	1" hole in 1/2" 1 3/8" hole in 3/8"
Bar Shear	3/8" x 14" 1/2" x 10" 5/8" x 6"
Angle Shear 90°	- Slug Type - Sever Cut
	3" x 3" x 3/8" 3" x 3" x 1/4"
Miter Angle 45°	- Bar Shear - Slug Type
	3" x 3" x 3/8" 2" x 2" x 5/16"
Channel Shear	1" & 2" combined or 3" standard
Rod Shear	- Round (max) - Square (max)
	3/4" 3/4"
Coper Notcher 90°	For 3" x 3" x 1/4" angle
Square Notcher	1 3/4" x 2" x 1/4"
Pipe Notcher	1/2", 3/4", 1", Sched 40 or 80 1 1/4", 1 1/2"
Brake	6" or 9" x 1/4"
Strokes per minute	- light material - at max capacity
	50 7
Hydraulics	1,000 psi
Oil Capacity	15 quarts
Motor	- Standard - Optional
	3 HP, 3 phase 3 HP, 1 phase
Dimensions	- Width - Length - Height
	32" 46" 63 1/2"
	- Bar shear work ht. - Punch table top ht. - Cavity table top ht.
	30" 38 3/16" 37 1/4"
Weight (net)	1,710 lbs.

### Accessories

- Punch nut wrench
- Bar shear stop for production shearing to 24"
- Grease bank for under cover lubrication
- Punch Rack holds up to 30 sets of Punches & Dies
- Steel bin catcher catches steel dropping from bar shear
- Offset die stand for punching close to web \*

Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

### Tooling

- 6 or 9" Brake
- Angle Shear
- Channel Shear
- Rod Shear
- Coper Notcher
- Square Notcher
- Pipe Notcher

## Uni-Hydro, Inc

310 E Gemini Ave  
Cosmos, MN 56228  
800 - 328 - 0036

# CLEVELAND MACHINERY SALES INC.