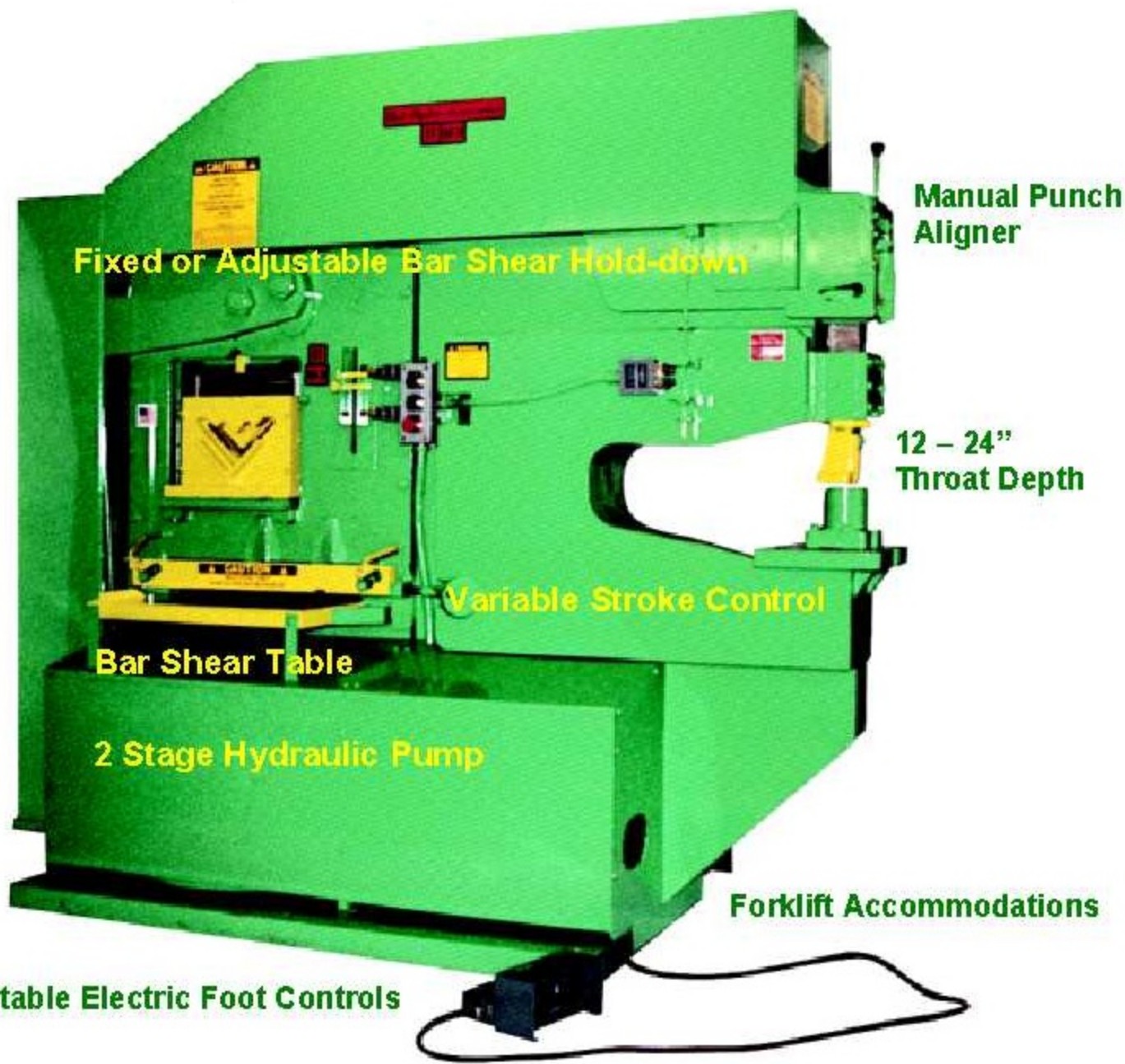


# MODEL 150-24



Portable Electric Foot Controls

Four different workstations can be used without retooling stations

Each workstation is ergonomically designed to reduce stress & strain



Punches & Dies can be used without lowering machine under power

Notching Station with a Square Notcher

## Accessories

- Punch nut wrench for L series or 150 and 500 Series
- Deluxe Back Gauge for production shearing to 6'
- Bar Shear Stop for production shearing to 24"
- Punch Rack holds up to 30 sets of Punches & Dies
- Steel bin catcher catches steel from bar shear
- Oversize die stand for punching over 2 1/4" round
- Oversize stripper for punching over 2 1/4" round
- Punch Table with Adjustable jig
- Offset die stand for punching close to web \*

*Please specify:* size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

## Tooling

- 6 - 24" Brakes \*
- Angle Shear
- Channel Shear
- Rod Shear
- Coper Notcher
- Square Notcher
- Pipe Notcher
- Z & T Shear

\* Check Station

<b>Throat Depth</b>	12" - 24"
<b>Tonnage</b>	150
<b>Punch</b>	1 7/8" hole in 1" 4" hole in 7/16"
<b>Bar Shear</b>	1/2" x 24" 5/8" x 20" 3/4" x 18" 1" x 14"
<b>Angle Shear 90°</b>	- Slug Type - Server Cut
	6" x 6" x 1/2" 6" x 6" x 3/8"
<b>Miter Angle 45°</b>	- Bar Shear - Slug Type
	4" x 4" x 1/2" 4" x 4" x 3/8"
<b>Channel Shear</b>	2", 3", 4", 5", 6", 7", 8"
<b>Rod Shear</b>	- Round (max) - Square (max)
	1 1/2" 1 1/2"
<b>Coper Notcher 90°</b>	(notcher station) (punch or power cavity)
	4" x 4" x 5/16" For 4" x 4" x 1/2"
<b>Square Notcher</b>	(notcher station) (punch or power cavity)
	3" x 3" x 5/16" 3" x 3" x 3/8"
<b>Pipe Notcher</b>	1/2", 3/4", 1", 1 1/4", 1 1/2", 2" (larger sizes on request)
	larger available
<b>Brake</b>	6", 9", 14", 18", 24" capacity
<b>Strokes per minute</b>	- light material - at max capacity
	40 8
<b>Hydraulics</b>	3,000 psi
<b>Oil Capacity</b>	28 gallons
<b>Motor</b>	- Standard - Optional
	7 1/2HP, 3 phase 7 1/2HP, 1 phase
<b>Dimensions</b>	- Width - Length - Height
	46" 79" 91 1/2" 98"
	Bar shear work ht. Punch table top ht. Cavity tabletop ht. Notcher station working ht.
	32 1/2" 39" 43" 43"
<b>Weight (net)</b>	8,000 lbs

## Uni-Hydro, Inc

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# CLEVELAND MACHINERY SALES INC.