

MODEL 80-24

Forklift & Eyelet Accommodations



24" Bar Shear with 4 sided blade

Fixed or Adjustable Bar Shear Hold-Down

* Shown with Optional Steel Bin Catcher

Accessories

Choice of Punch nut wrench

Bar shear stop for production shearing to 24"

Grease bank for under cover lubrication

Punch Rack holds up to 30 sets of Punches & Dies

Steel bin catcher catches steel dropping from bar shear

Offset die stand for punching close to web *

Please specify: size of angle to be punched, largest diameter hole to be punched and distance out from web to center of hole

Throat Depth	9"
Tonnage	80
Punch	2" hole in 1/2" 1 3/8" hole in 3/4" 2 1/4" hole in 7/16"
Bar Shear	1/4" x 24" 1/2" x 20" 3/4" x 10" 1" x 6"
Angle Shear 90° - Bar Shear - Slug Type	6" x 6" x 1/2" 4" x 4" x 3/8"
Miter Angle 45° - Slug Type - Sever Cut	4" x 4" x 1/2" 4" x 4" x 3/8"
Channel Shear	2" & 3" combined 4", 5", 6" standard
Rod Shear - Round (max) - Square (max)	1 1/4" 1 1/4"
Coper Notcher 90°	4" x 4" x 1/2"
Square Notcher	3" x 3" x 3/8"
Pipe Notcher Sched 40 or 80	1/2", 3/4", 1", 1 1/4", 1 1/2", 2"
Brake	6", 9", 14", 18", 24" capacity
Strokes per minute - light material - at max capacity	50 9
Hydraulics	2,000 psi
Oil Capacity	16 gallons
Motor - Standard - Optional	7 1/2 HP, 3 phase 7 1/2 HP, 1 phase
Dimensions - Width - Length - Height - Bar shear work ht. - Punch table top ht. - Cavity table top ht.	37" 46" 70" 29" 39 1/4" 41"
Weight (net)	2,900 lbs

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CLEVELAND MACHINERY SALES INC.