CLEVELAND

SAMSTAR 1660 HEAVY DUTY LATHE

STANDARD FEATURES:
**SPECIFICATIONS:**

- **Swing Over Bed:** 16"
- **Swing Over Cross Slide:** 8-1/2"
- **Distance Between Centers:** 60"
- **Swing in Gap:** 24-3/4"
- **Cross Slide Travel:** 12-1/2"
- **Spindle Nose:** DIN C6 (European Style)
- **Spindle Bore:** 2"
- **Spindle Speeds (24):** 9 TO 1600 RPM
- **Tailstock Quill Travel:** 6"
- **Metric Threads:** (48) 0.5 - 224mm
- **Inch Threads:** (46) 72 - 1/8 TPI
- **Module Threads:** (42) 0.5 - 112mm
- **Diametral Pitch Threads:** (45) 56 - 1/4 TPI
- **Longitudinal Feeds:** (91) 0.001 – 0.2392 IN/REV
- **Cross Feeds:** (84) 0.0004 – 0.1032 IN/REV
- **Main Motor:** 7.5 KW (10 HP)
- **Rapid Motor:** 0.3 KW (0.36 HP)
- **Coolant Motor:** 0.12 KW (0.144 HP)

**OPTIONAL ACCESSORIES:**
- **TAPER ATTACHMENT**
  (Installed Our Warehouse At Time Of Purchase)

- **DIGITAL READOUT SYSTEM**
  (Installed Our Warehouse At Time Of Purchase)

**WE RESERVE THE RIGHT TO CHANGE DESIGN, COLOR, SPECIFICATIONS OR PRICE WITHOUT NOTICE**

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